




## KÖSTER 2 IN 1

Technical Data Sheet IN 201

Issued: 2020-09-22

- Test of the Performance and Specific Properties of the Polyurethane Resin "KÖSTER 2 IN 1" According to DIN EN 1504-5. MPA TU Braunschweig, Doc.-No. (5176/511/13) from 2015-01-20.

### Water reactive elastic PU-injection resin for single and two stage injection of dry and water bearing cracks and joints

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| <br>0761 | KÖSTER BAUCHEMIE AG<br>Dieselstraße 1-10, 26607 Aurich<br>15<br><b>IN 201</b><br><b>EN 1504:2004</b><br><b>Concrete Injection for the elastic filling of cracks, voids, and defects</b><br><b>U(D1)(W5)(1/2/3/4)(8/30)</b> |
| Adhesion capacity   | ≥ 0.3 MPa  |
| Elongation capacity   | > 10 %   |
| Water tightness   | D1   |
| Glass transition temperature  | NPD  |
| Injectability into dry medium   | Injectability class: 0.3<br>filling degree > 90%   |
| Injectability into non-dry medium   | Injectability class: 0.3<br>filling degree > 90%   |
| Durability  | No failure during compressive tests; loss of deformation capability 20 %   |
| Corrosion behaviour   | deemed to have no corrosive effect   |
| Dangerous substances  | NPD  |

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| Spec. gravity of the cured foam                 | approx. 0.05-0.1 g / cm <sup>3</sup> |
| Ideal application temperature                   | + 15 °C                              |
| Application temperature                         | + 5 °C to + 30 °C                    |
| Starting time at water contact:                 | approx. 50 sec.                      |
| Expansion time:                                 | approx. 180 sec.                     |
| Non-sticky after                                | approx. 6 min.                       |
| Pot life (+ 20 °C, 1 kg of mixture)             | 45 min.                              |
| (DIN EN 1504-5)                                 |                                      |
| Reaction time without water contact(at + 20 °C) | approx. 24 hrs.                      |
| Mixing ratio (by weight)                        | 1 : 1 (A : B)                        |
| Mixing ratio (by volume)                        | 1.2 : 1 (A : B)                      |

#### Fields of Application

The material stops active leaks and seals cracks and construction joints permanently and elastically. It can be injected in dry and wet cracks. The material can also be used for filling of voids

#### Application

The A and the B component are recommended to be mixed at + 15 °C in the given mixing ratio using a slowly rotating electrical mixer preferably equipped with a KÖSTER Resin Stirrer. The material must be mixed until it is streak free and homogeneous in appearance and consistency.

#### Features

When KÖSTER 2 IN 1 resin comes into contact with water, it reacts to form a highly elastic foam. When KÖSTER 2 IN 1 resin is injected under dry conditions, it reacts to form a solid body elastic resin. KÖSTER 2 IN 1 remains permanently elastic after reacting. It is therefore able to follow crack movements and seal cracks permanently with an elastic polyurethane solid resin without necessitating follow-up injections. KÖSTER 2 IN 1 is a fast reacting foam for the short term sealing of leaks as well as an elastic solid resin for the permanent sealing of cracks. KÖSTER 2 IN 1 unites two resins in one product. KÖSTER 2 IN 1 is free of solvents and it is resistant to hydrolysis. KÖSTER 2 IN 1 does not react aggressively when coming into contact with steel or iron, so that a corrosion protection is achieved.

#### Advantages

- only one product is needed on the jobsite- provides for easier calculation of required resin quantities
- applicator no longer needs to verify if a crack is wet or dry
- re-injection is done through the same packers as initial injection
- comparably long pot life
- does not turn brittle over time

#### Technical Data

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|---|--------------------|
| Mixing viscosity at + 25 °C (ISO 2555)        | approx. 150 mPa.s  |
| Volume increase at water contact:             | max. 1:20          |
| Density of the mixture at + 20 °C (DIN 53479) | approx. 1.1 kg / l |

The ready mixed material must be used within the given pot life. The minimum application temperature is + 5 °C. Ideally the material should be tempered to + 15 °C before mixing and injection. Temperatures above + 25 °C will increase the reaction rate and reduce the pot life. The mixture can be applied using conventional single component injection pumps such as the electrical KÖSTER 1C Injection Pump. Prior to the injection, the cracks can be sealed using KÖSTER KB-Fix 5. Holes are drilled on alternating sides along the course of the crack at an interval of approx. 10 – 15 cm. Injection packers are inserted into the holes and (when possible) injected from bottom to top. The diameter of the drill holes depends on the injection packers chosen. The injection is carried out in two stages:

Injection of KÖSTER 2 IN 1 until the resin is discharged as foam from the adjoining drill hole or respectively the surface of the crack.

Follow-up injection with KÖSTER 2 IN 1 within 10 to 15 minutes of the initial injection. The follow-up injection has to be carried out within the pot life of the initially injected material. (When filling large, wet voids inject in two stages. Waiting time between the first and second injection is at least 1 hour).

#### Consumption

Approx. 0.1 kg / l void (foam), approx. 1.1 kg / l void (solid resin)

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees or representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.

### Cleaning

Clean tools immediately after use with KÖSTER PUR Cleaner.

### Packaging

|            |                    |
|------------|--------------------|
| IN 201 001 | 1 kg combipackage  |
| IN 201 005 | 5 kg combipackage  |
| IN 201 020 | 20 kg combipackage |

### Storage

Store the material at temperatures between + 10 °C and + 30 °C. In originally sealed packages, the material can be stored for 6 months.

### Safety

Wear protective gloves and goggles when processing the material. When carrying out injection work, make sure to protect the surrounding work area from injection resin that may be discharged from the wall, packers, drill holes, etc. Do not stand directly behind the packers during injection.

### Related products

|  |                       |
|--|-----------------------|
| KÖSTER KB-FIX 5                              | Prod. code C 515 015  |
| KÖSTER PUR Cleaner                           | Prod. code IN 900 010 |
| KÖSTER Impact Packer 12 mm x 70 mm           | Prod. code IN 903 001 |
| KÖSTER Superpacker 13 mm x 115 mm            | Prod. code IN 915 001 |
| CH   |                       |
| KÖSTER One-Day-Site Packer 13 mm x 120 mm PH | Prod. code IN 922 001 |
| KÖSTER 1C Injection Pump                     | Prod. code IN 929 001 |
| KÖSTER Hand Pump without manometer           | Prod. code IN 953 001 |
| KÖSTER Hand Pump with manometer              | Prod. code IN 953 002 |

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